

SOUTH PRODUCTION NOTES

Mar 12, 2015
7-3 Shift Notes

BASF EMPLOYEES

46 Last Recordable
622 Last Lost Time

129 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

Running. The gearbox was adjusted and a broken pin was replaced in the gearbox. Still to be evaluated for a permanent fix, but runnable for now.

#1 RC / Clean for AI 5637:

Feed stopped middle midnight shift Thursday morning (nearly out). Feed in batch order. Need to monitor feed rate (syntron adjustments still need to be made from 1st floor) and make sure Trimer is running properly. Work order being submitted for the old Trimer pH gauges as they are running on the high side, however the newer gauges are in Title V range. Kirk or Elliott need to confirm what is or is not working properly. (Oversize 3; Fines 11 mesh).

Exhaust to Trimer

#2 MED line / Cu 0860:

Line is down due to the mixer discharge gate. Parts needed and not available... Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360:

Restarting 2nd half midnight shift...Continue to run as manpower is available. Ok to run with dust collection hose in the tote. The drums can use the stove pipe lid, but the dust collection slide gate will need to be closed. Please take all dried samples to the sample rack.

#3 RC / Rescreening Si 1624:

Calciner is rescreening lot 628 bags 11-20 (yes, again) and nearly out of this lot. There also is a bag from Lot 629 (bag \$3) that has liner fallen in – Kristen Kaput emailed and advised...will probably remake or repack bag. Keep feed rate 200-250.

Exhaust to Trimer

#4 RC / D-0222 KLP done 2458 Next:

Down, cleaning started. Will need a clean up sheet.

NOTE: Auto sample was repaired by Page Monday March 2; still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539 stopped/ switch to 4011:

Calciner put in shutdown mode. 5A and 5B dust collectors blown down (5B was captured in a bag and labeled...bag will be sampled and sent to lab for analysis to determine quality of blowdown material. Ameriwaste is due to come in Thursday morning and remove the dust collector bags on 5A dust collector. We will then wash it down so they can come back in Friday to install new ones. 5 B dust collector being blown down and emptied Wednesday afternoon...check status on Thursday.

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

No activity midnight shift, buggies are cleaned out and will need cleaning sheet to finish up and prep for E 321.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Continuing on with the second impreg of the fourth batch on afternoon shift. Loi should be taken end of midnight shift, get sample for lab and get started if ready for 3rd impreg.

7 Tank Vanadyl Oxalate solution for V 2045:

BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Old Pfaudler / Cleaning for BE0101

Setting up nozzles midnight shift, then proceeding with acid wash. See operator end of midnight shift Thursday morning for update.

National Dryer: Cleaning

GEM is finished. Needs to be evaluated for cleanliness.

PK Blender AL 3915 Pill Mix:

The last batch of Selexorb made, blender cleaned and should be ready for AI 3915 pill mix (need MOD)

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower unloaded/reloaded, but the centerfix is plugged. A work order has been written.

Tower 6 / QVAM:

Tower loaded and started up 10:00 pm Wednesday night.

North Screener / Cu-0860:

Continue on as possible. North feeder was worked on and given back to department to use. Advise if any continuing issues.

South Screener / Cu-0860:

Can continue on. Tower was unloaded on day shift.

**#2662 (west) Pill Machine / AI-3917 T 3/16" done, AI 3915 next:
Cleaning for AI 3915**

**#2664 (east) Pill Machine / AI-3917 T 3/16" done, AI 3915 next:
Cleaning for AI 3915**

TK #2 / V 2046:

Sagger change continues. Also working on BI Mill to continue milling older drums in BI Mill room, then the recent drums off the kiln.
Blow down DC once a shift to keep up suction.

TK #4 / Cu 2508:

Need to finish all rescreening (should be about done...check with midnight operator first thing day shift Thursday for update.
WOW for reprograming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs).
2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.
We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Pump was fixed on day shift Wednesday. Midnight running but going slow. Get update from midnight operator first thing day shift for update. DO NOT ride tow motor on elevator, and only load a tote at a time when transporting between floors.

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) #5 RC02320510
- 4) #2 T Kiln
- 5) HC-11 Precip/Dry
- 6) #3 MED
- 7) Harrop Kiln
- 8) West Pfaudler
- 9) #2 Line/#2RC
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln
- 12) South PK

Clean up Priorities:

- 1) East Pfaudler
- 2) #2 TK
- 3) PK
- 4) 5 RC
- 5) 6 RC

13) #3 RC